## Dry vacuum cleaner – 400 Volt



- → All parts coming in contact with the product are made from stainless steel (1.4301)
- → Side channel blower for permanent operation and EXprotection Type22
- Complete safety related equipment
- → Extra strong suction performance, suitable for the use on pipe systems
- Comfortable lowering of the dirt container

# **EVOTEC**

## <u>EP 2175</u> EP 21130

7.500 to 12.500 watt 400 volt 510 to 1100 m<sup>3</sup>/h 340 to 420 mbar 100 liter container

## Available in types:





High performance industrial vacuum cleaner for sucking up all dry dust particles – from coarse dirt to fine dust (µm)

High quality standards – well-designed, silenced and maintenance-free turbine (side channel blower) as vacuum generator. Suitable for threeshift-operation.

**Cyclone separator** for better pre-separating of fine dust particle and coarse matter.

Effective, easy to use **filter cleaning** for long operating intervals without interruption.

#### 1<sup>st</sup> level filter:

Durable polyester needle-felt filter with **PUR-membrane**, dust class **M**, high filter effect for long durability.

2<sup>nd</sup> level filter: "Absolut"- cartridge filter dust class H (H14).

Patented, tool less filter change with low contamination risk.

Phase direction monitor and vacuum limit valve for the faultless use of the device.

Fast coupling with locking mechanism and rotating device for secure connection of the suction hose.

Length of the connection cable: 8 m

Туре		EP 2175	EP 21130
Voltage	volt	400	400
Power output	watt	7.500	12.500
Max. airflow rate	m³/h	700	1.100
Max. negative pressure	mbar	260 / 320 max.	360 / 420 max.
Filter surface " <b>M</b> " Filter surface " <b>H</b> ""	m² m²	5,2 + 4,3	5,2 + 4,3
Dirt container	1	100	100
Type of protection		IP 55	IP 55
Noise level	dB(A)	78	78
Suction connection	Ømm	80	150
Dimension	cm	148 x 68 x 187	148 x 68 x 187
Weight	kg	340	350
Dust class <b>M</b>	ArtNo.	251-2000	251-2010
Dust class M/Type22 🚱	ArtNo.	251-2001	251-2011
Dust class <b>H</b>	ArtNo.	251-2002	251-2012
Dust class H/Type22 😣	ArtNo.	251-2003	251-2013

Suction hose and further accessory optionally available.











Disposal option		Options	
	Plastic disposal bag, antistatic ESD       Image: Comparison of the second		Spark trap with metal knit insertprevents the suction of sparks into the system.Different diameters for integration in pipe systemor suction hoseØ 80 mm072-0628Ø 100 mm072-0629Ø 150 mm072-0630
	Perfect fit due to round bottom – no bypass necessary. Suitable for: 25/35-I-container = 235-1011 60-I-container = 235-1021 100-I-container = 235-1031		Hose bracket Optimal for the storage of long hoses. Suitable for all models with 60 liter dirt container (EP1136, EP2122 ECO, EP2130 ECO, EP 2122
	Longopac - bag "Endless"-bag for easy and dust free disposal of the absorbed matter. 20m tubular bag with cable straps to seal.		EP 2130, EP 2140 ECO, EP 2155 ECO) Suitable for up to 10 m hose 053-3070
	Packing unit = 4 units á 20 Meter Stable ESD-Quality Thickness: 68 mic. 235-1050 Extra sturdy quality (not ESD)		<b>Spark trap</b> Prevents the suction of sparks into the vacuum cleaner. Due to the air redirection, the sparks bounce against the copper plates and expire. V the detachable faceplate the trap can be cleaned
	Thickness: 68 mic. 235-1060		connections Ø 80 mm         053-4000           connections Ø 150 mm         053-4001



### **Pocket filter**



#### Dust class M

Polyester-needle felt with **PUR-Membrane** (installed by default) **Non-stick properties**– for sticky or adhesive dusts Also for the suction of fine dust with abrasive nature (e.g. fiber glass)

1,75 m², Ø 400 mm=054-20085B2,20 m², Ø 500 mm(fig) =054-20086B3,20 m², Ø 500 mm=054-20087B5,20 m², Ø 500 mm=054-20088

#### Dust class M



Robust polyester-needle felt with **PTFE-Membrane** Non-stick properties – for sticky or adhesive dusts

Heat-resistant Temporary (30 min.) up to 200 °C Continuous up to 150 °C Video on You Tube

1,75 m², Ø 400 mm=054-201152,20 m², Ø 500 mm=054-201163,20 m², Ø 500 mm(fig)=054-201175,20 m², Ø 500 mm=054-20118

#### Dust class M

Polyester-needle felt with antistatic PUR-Membrane

Antistatic – for the suction of dust that can accumulate static charge

**Food-safe** – for the application in sensitive areas such as pharmaceutical or food production

1,75 m², Ø 400 mm =054-201272,20 m², Ø 500 mm (fig)= 054-201283,20 m², Ø 500 mm =054-201295,20 m², Ø 500 mm =054-20130



#### Dust Class H (H14)

**Absolute cartridge filter for all types of EVOTEC** Double-sided support grid, to buy for replacement:

1,7 m², Ø 400 mm	=	054
2,0 m², Ø 500 mm	=	054
4,3 m², Ø 500 mm	=	054

054-20018 054-20027 054-20033



### Bypass for standard disposal bags

Due to vacuum compensation, it allows the usage of standard disposal bags.

Consists of connection hose from dirt container to filter compartment, including Kamlock-connection for easy decoupling and re-coupling.

053-3030

## Cartridge filter system with jet cleaning



### Cartridge filter unit with Jet-cleaning

Filter surface 7,5 m<sup>2</sup>, PTFE antistatic, with FDA certificate

Perfect for automatic and continuous cleaning of filter cartridge while sucking up very fine and dry dust particles.

Cleaning cycles are induced by the automatic control and can be defined as required.

The system cleans the filter elements in the cartridge with blasts of compressed air. It is not necessary to shut down the engine.

Filter cartridge class M, antistatic (standard). Combination with filter dust class H (H14) is possible.

Attention: external compressed air necessary!

Included in delivery:

Reservoir for compressed air, volume expansion, control unit, cartridge filter, cleaning unit

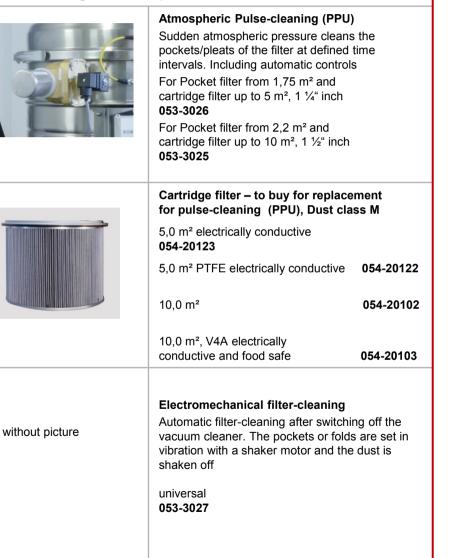
### For models:

EP 2122, EP 2130, EP 2140 ECO, EP 2150 ECO **053-3022** 

EP 2140 and EP 2150 053-3021

To buy for replacement conical, Filter surface 7,5 m<sup>2</sup>, PTFE antistatic 054-20092

### Filter cleanings and replacement filters





## **Control Options**



#### the turbine. Version for 230 Volt: 1,5 kW 054-6911 2.2 to 3.0 kW 054-6912 Version for 400 Volt: 1.5 kW 054-6921 2,2 to 3,0 kW 054-6922 4,0 to 5,5 kW 054-6923 5.5 to 7.5 kW 054-6924 054-6925 7,5 to 11,0 kW 11,0 to 15,0 kW 054-6926 Suitable holding console for the switch box please order as well: 054-40208 Remote ON/OFF via cable (FSK) 24 volts with power supply unit (potential free contact), output voltage 24 volts AC with interconnection point, motor protection relay, switch = 0/automatic/hand. If not in combination with FU, additional switch box is needed for FSK. Without switch box 054-6931 054-6930 With switch box holding console for switch box 054-40208 Remote ON/OFF via radio (FSF) With hand-held transmitter and receiver, operates up to 350 m distance. If not in combination with FU, additional switch box is needed for FSK. Without switch box 054-6933

For variable speed control and increased performance of

Frequency converter (FU)

With switch box054-6932holding console for switch box054-40208Additional hand-held transmitter054-60322

### **Device Options**



#### Activated carbon filter module

To absorb odors and fumes.

25-I-container filled with activated carbon, individual matching, suitable for all models with turbine chassis

053-2060





#### Electronic liquid level control

Can be ordered directly with the vacuum cleaner. The control allows the suction of liquids with a dry vacuum cleaner due to the flex probe.

The probe plunges into the dirt container and prevents the spilling over of liquids.

Only for dust classes M and H

(not Type22).

Consisting of a flex probe, holder and electronics

053-3040



## **Pre-separator**



Pre-separator 100 liters	S
Completely made of stai	nless steel with 4 swivel
castors.	
Different connector benc	ls
Ø 60 + Ø 50 mm =	053-1090
Ø 60 + Ø 40 mm =	053-1091
Ø 50 + Ø 50 mm =	053-1092
Ø 40 + Ø 40 mm =	053-1093
Ø 40 + Ø 50 mm =	053-1094
Attention: The suction ho	ose needs two suction side
fittings!	
Flooting quaters for an	
Floating system for pre	
for suction of liquids	053-1051
Draining hose for pre-s	separator
universally suitable	053-3010
Connection hose for the	e connection to the
vacuum cleaner,	
complete with fittings, ler	ngth 2,0 m, Ø 60 mm
PUR =	053-3081

Superflex = 053-3080



#### Tandem connection set

For 100 liter or 150 liter pre-separators.

With this set the pre-separator can be combined with the industrial vacuum cleaner to form a mobile unit.

Incl. connection hose from pre-separator to vacuum cleaner (angled hose coupling)

Suitable for models EP 1136, EP 2122 ECO und EP 2130 ECO 053-2070

## **Pre-separator**



### Filter- pre-separator V2A

60 liter dirt container with easy lowering via levers for the comfortable disposal of absorbed matters.

Robust chassis including accessory box. Connection sleeve Ø 80 mm

Dust class M including pocket filter 2,2 m<sup>2</sup> surface 053-2030

Matching absolute filter cartridge dust class H - 2.0 m<sup>2</sup> surface

#### 054-20027

Find suitable suction- and connection hoses for preseparators at "accessories".



### Wet- pre-separator V2A

140 liter dirt container V2A with robust tilting chassis.

Dump hose for easy disposal of liquids.

Includes floating system for pre-separators

Connection sleeve Ø 60 and suction bend Ø 50 mm

Attention: The suction hose needs two suction side fittings!

053-1070

Pre-separator		Suction arms 😣	
	<ul> <li>Container with hinged floor 1000 liters</li> <li>With Ø 80-connections</li> <li>To pre-separate solids (e.g. turf, sand, etc.)</li> <li>Pull springs buffer the bottom flap during the discharging process.</li> <li>Automatic closure of the bottom flap when container is deposed.</li> <li>Unlocking per cable operation without leaving the lifter.</li> <li>Chain protection against sliding of the tines</li> <li>053-2020 4.741,60 €</li> </ul>		The suction arm allows the <b>punctual</b> suction directly at the point of origin. Due to the <b>self-</b> <b>supporting construction</b> simple to handle and easy to position. Antistatic design and therefore usable for the <b>use</b> <b>in ESD-areas</b> (grounded with a resistance of $1M\Omega$ ). <b>Size Ø 50 mm – ideal up to 3 kW</b> Optimal for small coverage areas, e.g. in electronic industries, laboratories, dentistry, laser technologies, nail spa, gold smith etc. <b>Size Ø 75 mm – ideal from 3 kW</b> Usable in many different sectors, e.g. laboratories, laser technology, chemical and pharmaceutic industry, food industry, schools, universities or machine industry.
	<ul> <li>Tilting container pre-separator 500 liters</li> <li>With Ø 80-connections</li> <li>To pre-separate solids and liquids.</li> <li>Tilting in every height per cable control without leaving the lifter.</li> <li>Stable basic frame with fork pockets, favorable load center</li> <li>Protected against unintentional sliding and spilling</li> <li>053-2010 2.969,50€</li> </ul>		Suction arm ESD, for table mountingInclusive holder for table duct. $\emptyset$ 50 mmReach1.300 mm072-0400Reach1.500 mm072-0401 $\emptyset$ 75 mmReach1.300 mm072-0402Reach1.500 mm072-0403Suction arm ESD, for ceilings and wallmountingIncluding wall / ceiling bracket $\emptyset$ 50 mm072-0404Reach1.300 mm072-0404Reach1.300 mm072-0405 $\emptyset$ 75 mmReach1.300 mmReach1.300 mm072-0406Reach1.300 mm072-0407

Suction arms and c	options 😥	Hoods and nozzles	
	Universal consoleBracket / console for the extraction arm of EVOTEC industrial vacuum cleaners.Ø 50 mm053-3051Ø 75 mm053-3061		Flat hood ESD, 300 x 200 mmSpecially provided for gases and steams. High suction efficiency when positioned vertically to table surface, including socketØ 50 mm072-0414Ø 75 mm072-0415
	Flexible table console ESDHolder/Console for mounting the arm on a (table-)plate, universal forØ 50 mm / Ø 75 mm072-0428		Aspiration tip, length 300 mmFor smaller, concentrated contaminant sources.High efficiency, because it can be brought very close without disturbing the work flow.Cantilever of the tip for increasing the efficiency.Ø 50 mm072-0410Ø 75 mm072-0411
	Ceiling console ESDUniversal holder/console for armØ 50 mm and Ø 75 mm, diverse lengths:Length 250 mm072-0418Length 500 mm072-0419Length 750 mm072-0420Length 1000 mm072-0421Further lengths on request		Flexible aspiration tip, length 600 mm, ESDHigh efficiency paired with high flexibility.Ø 50 mm072-0412Ø 75 mm072-0413
O S	Straight hood tube ESDSpare part for hood, also usable as straight inlet nozzle.Ø 50 mm072-0429Ø 75 mm072-0430		

### (All Ø specifications refer to the inner hose diameter)

### **PP-** hose and ( - components Superflex-hose and ( components Made of polypropylene (PP), antistatic, with suitable fittings. Made of polypropylene (PP), thread-strengthened and spiral-protected. Extra light and flexible also for longer distances. Well-suitable for industrial usage. Well suitable for the industrial usage. Discharging = when spiral is grounded **PP-suction hose** antistatic, complete with fittings Length 3,5 m Ø 40 mm = 052-0151 Length 3.5 m Ø 50 mm = 052-0248 Length 5 m $\emptyset$ 40 mm = **052-0152** Length 5 m Ø 50 mm = 052-0249 Linear meters (for extension or self-manufacturing) Ø 40 mm = 052-0130 Ø 50 mm = 052-0230 Fitting (suction side) for PP-hose antistatic Ø 40 mm = 052-0140 Ø 50 mm = 052-0240 Fitting (vessel side) for PP-hose antistatic incl. retaining ring Ø 80 - 40 mm = 052-0159 Ø 80 - 50 mm = 052-0256 only ECODust/Compact Ø 60 - 40 mm 052-0145 Ø 60 - 50 mm 052-0244



### (All Ø specifications refer to the inner hose diameter)

## **PUR**-hose and ( - components

Made of polyurethane (PUR). Enhanced bay integrated steel spiral. Oil-resistant, sturdy and suitable for abrasive dusts. Heat proof up to 125°C. Well-suitable for extreme industrial usage.

**Discharging** = when spiral is grounded

PUR-suction hose, electrically conductive, complete with fittings           Length 3,5 m Ø 40 mm = 052-0155           Length 3,5 m Ø 50 mm = 052-0252           Length 5 m Ø 40 mm = 052-0156           Length 5 m Ø 50 mm = 052-0253	J
Linear meters (for extension or self-manufacturing)           Discharging when spiral is grounded           Ø 40 mm =         052-0136           Ø 50 mm =         052-0236           Ø 70 mm =         052-0309           Reinforced version:         Ø           Ø 40 mm =         052-0157           Ø 50 mm =         052-0254           Ø 70 mm =         052-0310	
Fitting (suction side) for PUR-hose antistatic           Ø 40 mm =         052-0141           Ø 50 mm =         052-0241           Ø 70 mm =         052-0311	
Fitting (boiler side)           for PUR-hose antistatic incl. Retaining ring           Ø 80 - 40 mm =         052-0160           Ø 80 - 50 mm =         052-0257           only ECODust/Compact         Ø 60 - 40 mm           Ø 60 - 50 mm         052-0146           Ø 60 - 50 mm         052-0245	3

## ESD-hose and 🔄 - components

Hose material: polyurethane (PUR) or polypropylene (Superflex). Both spiral-supported, Superflex additionally reinforced with thread. Ideally suited material for industrial use in potentially explosive atmospheres.

Completely electrically conductive  $10^3$  to  $10^4 \Omega$ 

	ESD-Superflex-suction I Completely electrically cor Ø 40 mm = Ø 50 mm =	
	ESD-PUR-suction hose Completely electrically com Ø 40 mm = Ø 50 mm =	nductive 10³ Ω 052-0196 052-0281
	Fitting (suction side)	
	for <mark>ESD-Superflex-suctio</mark> Ø 40 mm = Ø 50 mm =	on antistatic 052-0139 052-0239
11	for <mark>ESD-PUR-suction</mark> and Ø 40 mm = Ø 50 mm =	iistatic 052-0141 052-0241
	Fitting (boiler side) for <mark>ESD-Superflex</mark> -suction Retaining ring	
	Ø 80 - 40 mm = Ø 80 - 50 mm =	052-0158 052-0255
	for ESD-PUR-suction hose antistatic	
	Ø 80 - 40 mm Ø 80 - 50 mm	052-0160 052-0257

## **Practical accessory sets**

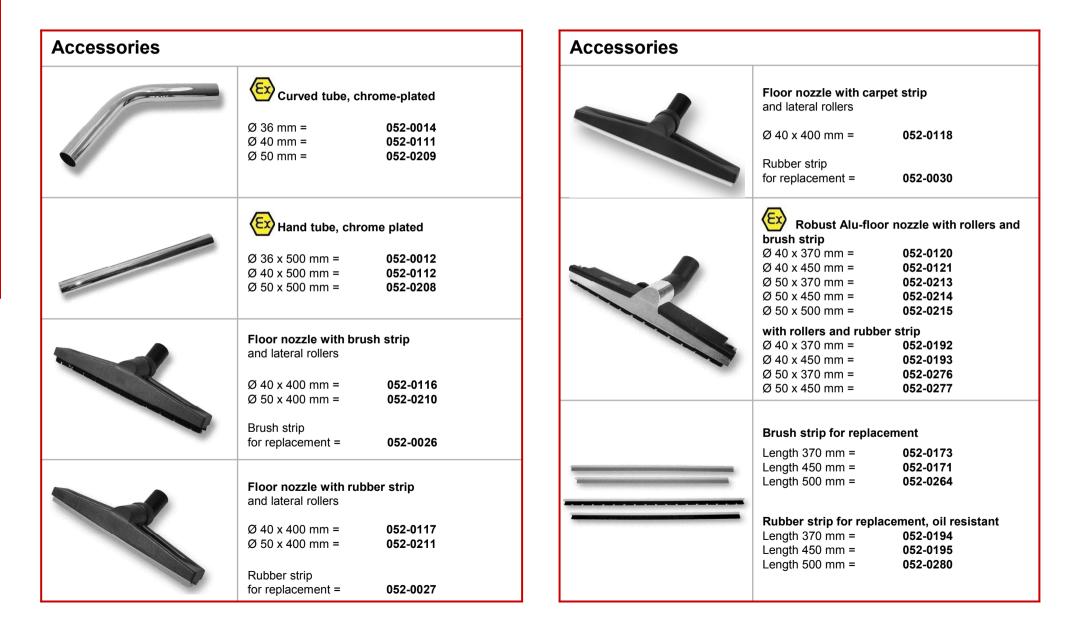
# **EVOTEC**



Accessories cleaning sets

Ø 40 mm Ø 50 mm





# **Ενοτες**

🔄 - Accessories			
	Flat rubber nozzle with connecting tubeantistatic(Without extension tube can also be attached to hand pipe)Ø 40 mm =052-0126Ø 50 mm =052-0223Ø 70 mm =052-0304		
	Pointed rubber nozzle v connecting tube antistatic (Without extension tube of hand pipe) Ø 40 mm = Ø 50 mm =		
	Inclined tube rubber no antistatic (Without extension tube of hand pipe) Ø 40 mm = Ø 50 mm = Ø 70 mm =		
	Solid PP round brush Rubber with connection t with brass components, a Ø 40 mm = Ø 50 mm =		

Accessories		
	Hand tube set for cleaning         Ø 40 x 2000 mm =       0         Ø 50 x 2000 mm =       0	52-0113
	Curved tubular nozzle Also usable for cleaning at a Ø 40 mm Curve width 100 mm = 0 Curve width 200 mm = 0	52-0122
	Wall-and floor nozzlewith brush stripsØ 40 x 300 mm =0	52-0114
	Wall-and floor nozzlewith rubber stripsØ 40 x 300 mm =0	52-0115



Metal-hoses and Made of metal, reinforced with met Axial flexible, torsionally rigid, heat Suitable for dry dusts only.	al bands and sealing threa		
	Metal-suction hose fiberglass-compressed Length 3,5 m Ø 40 mm = Length 3,5 m Ø 50 mm = Length 5 m Ø 40 mm = Length 5 m Ø 50 mm =	= 052-0271 = 052-0187	
	Linear meters (for extension or self-ma Ø 40 mm = Ø 50 mm =	nufacturing) 052-0185 052-0270	
	Universal fitting (boiler types Ø 80 - 40 mm = Ø 80 - 50 mm = Ø 80 - 60 mm = Ø 80 - 70 mm = Ø 80 - 80 mm =	side), usable for all hose 052-0175 052-0266 054-90013 052-0312 052-0322	1
	Fitting (suction side) for Metal hose Ø 40 mm = Ø 50 mm =	052-0112 052-0208	

😣 - Accessories		
	<b>Crevice nozzle, metal</b> Ø 40 x 300 mm = Ø 40 x 500 mm = Ø 40 x 800 mm = Ø 50 x 300 mm = Ø 50 x 600 mm =	052-0109 052-0108 052-0107 052-0218 052-0219
	Inclined tube nozzle, m Ø 40 x 300 mm = Ø 50 x 300 mm =	052-0110
	Crevice nozzle metal, c Ø 50 mm =	urved 052-0220
	Rubber crevice nozzle, with connecting tube antistatic Ø 40 x 400 mm = Ø 50 x 430 mm =	052-0150 052-0203

Performance description 2018 EVOTEC Industrial vacuum cleaner 400 V	EP 2115 EP 2122-35	EP 2122 ECO EP 2130 ECO	EP 2122 EP 2130	EP 2140 ECO EP 2155 ECO	EP 2140 EP 2155 EP 2175 ECO	EP 2175 EP 21130	ROBUSTO 2130 2130-LP	ROBUSTO 2155 2155-LP	ROBUSTO 2175 2175-LP
■ = included in delivery □ = optional									
Drive engineering									
Maintenance-free side channel blower Turbine for long-term runs without interruption	•		-	•			•		
Phase monitoring monitors the rotation of the turbine	•	•	•	•	•	•			
Smooth start control Star-delta-switch for limited starting current					•	•			
Vacuum relief valve protects the turbine from overheating - for long term runs	•		•	•					
Exhaust air sound reduction for a minimum of noise emission at work places	•		•	•		•	•		•
Remote ON/OFF by cable or radio control									
Stepless performance regulation performance of the turbine can be regulated stepless and economical by a frequency converter									
Filter technology									
1st level filter = dust class M sturdy pocket filter with high quality PUR-coating for long-term runs									
Filter surface 1,75 m²	•								
Filter surface 2,2 m²									
Filter surface 3,2 m <sup>2</sup>				•					
Filter surface 5,2 m <sup>2</sup>									
2nd level filter = dust class H high performance absolute cartridge filter made from fiberglass material class H14, for highest exhaust air monitoring									
- Filter surface 1,7 m <sup>2</sup>	∎/□								
- Filter surface 2,0 m²		∎/□	∎/□						
- Filter surface 4,3 m²				∎/□	∎/□	∎/□			
EX-proof zone 22 (Type22) permanent discharge capability for the secure suction of explosive dusts	∎/□	∎/□	∎/□	∎/□	∎/□	∎/□			
Filter change free of contamination patented solution for an easy filter change without hazards for the user	•	•	•	•	•	•	•		•
Filter control display									
vacuum pressure gauge indicates the need of filter cleaning	-	-	-	-	-	-	-	-	
Cyclone separator Centrifugal separator behind the vessel entry for pre-separation of suction material and liquids	•	•	•	-	-	•	-	•	•

Several filter cleaning methods									
- by hand (Standard)			•		•				
- atmospheric pulse cleaning									
- electric filter shaker									
Activated carbon filter			_	_	_	_			
eliminates smell and toxic steam									
Chassis									
Mobile chassis/trolley	_	_	_	_	_	_	_	_	_
sturdy, CNC-formed steel, powder coated	•		•	•	•				
Eyelets for the transport by crane									
High quality castors/wheels	_	_	_	_	_	_	_	_	_
with roller bearing and fixing brake for the optimal mobility									
Ergonomic pushing handle									
with soft-coating as insulation protection	-	-	-	-	-	-	-	-	
Tension ring system									
for a constant tight connection between container and cover	_		-	_	-	_	_	_	
Filter chamber from stainless steel	_	_	_	_	_	_	_	_	_
connection nozzle with fast coupling Ø 80mm for easy and secure connection of the suction hose	•	•	-	•	•	-	•	•	-
Closing plug									
avoids the escape of harmful dusts when no hose is connected	•	•	•	•	•	•		•	•
Accessory basket									
for the secure storage of accessory	•	•	•	•	•	•		•	•
Hand tube holder	_	_	_	_	_	_			
to store the hand tube	•	•	•	•	•	•			
Long connection cable	_	_	_	_	_	_	_	_	_
8m for a large radius	•		•	•	•				
Storage for the connection cable		_	_	_	_	_			
hook for the secure storage of the connection cable					•				

Disposal						
Dirt container from stainless steel High quality stainless steel 1.4301 for sturdy usage and suitable for hygienic sensitive areas with comfortable lowering for easy disposal of the absorbed matter						
dirt container 35 liter						
dirt container 60 liter		•				
dirt container 100 liter						
Longopac- disposal system "Endless"-plastic disposal bag for contamination free and easy disposal of the absorbed matter				∎/□	■/□	■/□
Automatic fill level control rotating paddle sensor monitors the filling level of the dry dust in the dirt container						
Accessory included in delivery						
Suction hose sturdy and flexilbe quality for mobile working						
- 3,5 m, Ø 50 mm	•	•				
- 5 m, Ø 50 mm			<b>_</b> /□			
Crevice nozzle for various suction tasks						
- Ø 50 mm			∎/□			



## Your advantages:

- Top quality professional manufacturing
- Heavy duty and long-living materials
- Convincing functionality and ergonomics
- Unexpected new solutions
- Flexible and economical in use
- Reliability from more than 30 years
- High aspiration in design and operator convenience

